

# A Fully Automated Solution for Parcel Loading and Unloading

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### Who is Ancra Systems?

#### **Characteristics**

- specialist in loading and unloading solutions
- market leader in Western Europe
- a privately held independent company

#### Mission

We develop and deliver integrated solutions for the fully automatic loading and unloading of trucks and trailers



Ancra Systems headquarters in Boxtel – The Netherlands





### What are automated truck loading systems (ATLS)?

- ATL systems consist of two 'combined' systems:
  - one system build in / on top of the floor of the trailer
  - a 'fixed' installation inside the loading and unloading dock.
- When a trailer docks, the entire load is loaded or unloaded automatically.
- The most common applications are shuttle services by dedicated trailers

between production facilities and distribution centres. Warehouse/DC or **Expedition Area Production Area** 



### Why is ATLS interesting?

#### **Trends**

- rising personnel costs;
- a shortage of labor;
- increasing lack of space in metropolitan areas;
- more focus on controllable logistic costs;
- more attention for clean, safe and controlled logistic processes;
- more stringent Health & Safety legislation (ergonomics).





### What are the benefits of ATLS?

#### **Benefits**

- Fewer logistics personnel due to automation of the process;
- Fewer fork-lift trucks and associated equipment due to mechanisation process;
- Fewer docks because each dock can handle higher volumes;
- Fewer trucks, trailers and drivers due to increased fleet utilisation;
- Less warehouse space due to more concentrated flow of goods;
- Less space outside due to less dock doors and quicker turnaround times of trailers;
- Less buffer stock due to quicker inbound and outbound transportation of goods;
- Safer working environment for personnel.



### Solutions for what industries?

Automotive

**FMGC** 

Industrial

Paper

Air Freight

and ...











### ... the unloading solution for the parcel industry

In close cooperation with ColiPoste, Ancra Systems has designed, produced and implemented a fully automated system for unloading parcels.

#### **Timeline**

- 2002: start design
- 2003: prototype and testing
- <u>2005</u>: start implementation
- 2008: High capacity version for the Moissy facility live
- Currently: > 430 trailers and 45 docks operational
- Future: development of fully automated parcel loading solution



### Benefits of the parcel unloading system

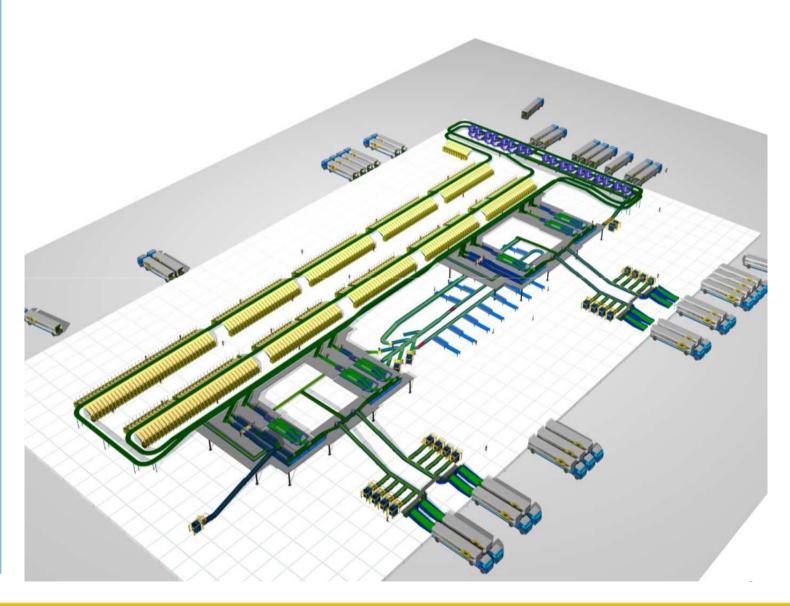
- Instead of wheeled containers the parcels are loaded directly into the trailers, increasing the loading capacity by 200 to 300%;
- The unloading time has been reduced to 25 minutes, increasing trailer utilisation;
- Every dock can process higher volumes, increasing dock utilisation; the automatic unloading system can process up to 6,000 parcels per hour, increasing sorting machines utilisation and constant feeding;
- No more fork-lift trucks are needed, increasing working environment safety;
- Optimization of sorting machine utilization due to constant feeding of parcels;
- Fully comply with the strict EU regulation for manual material handling.



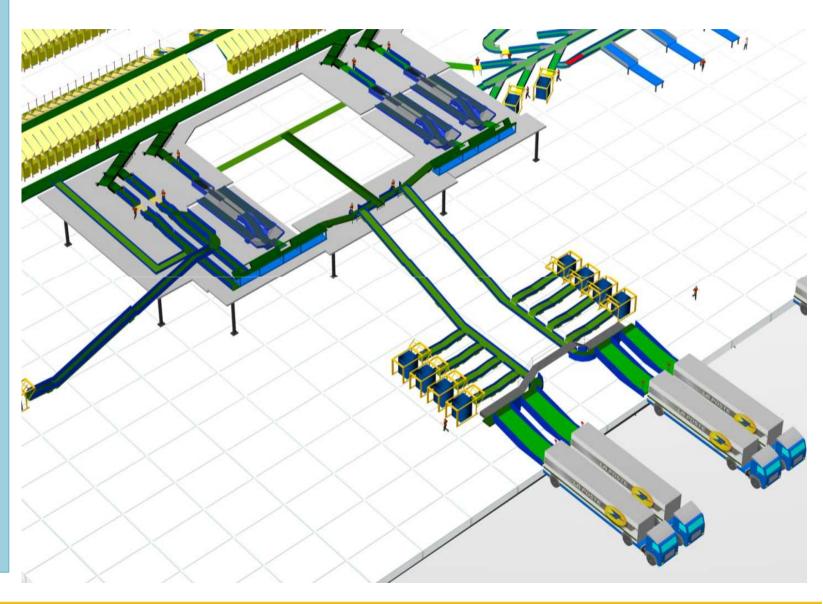
### Workings of the parcel unloading system

- Both the trailer and the dock are equipped with an conveyor installation;
- The dock systems are fully integrated into the hub's automated conveyor systems;
- The system is designed so that handling of wheeled containers is still possible;
- The unloading system can operate at two different speeds to enable constant feeding of the sorting machine depending on the requested volume;
- By balancing the components of the system, the bulk gets transformed into manageable and constant flow of parcels;
- Trailer systems tolerate temperatures between -20°C and +55°C.

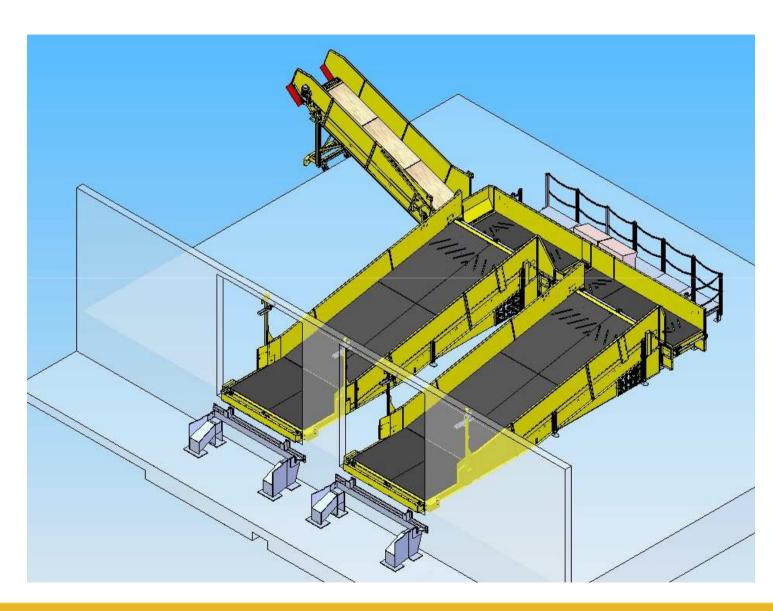














1. Docking of the trailer





2. Operator starts the system by 1 push on the button





3. The parcels are transported from the dock system onto the orthogonal

conveyor



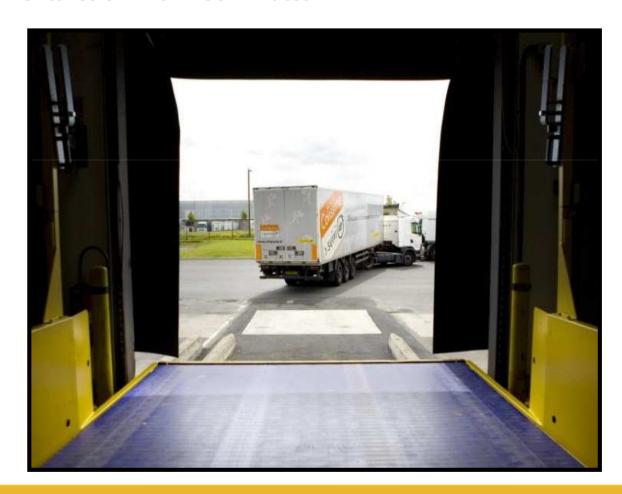


4. Transportation of the parcels towards the sorting machine





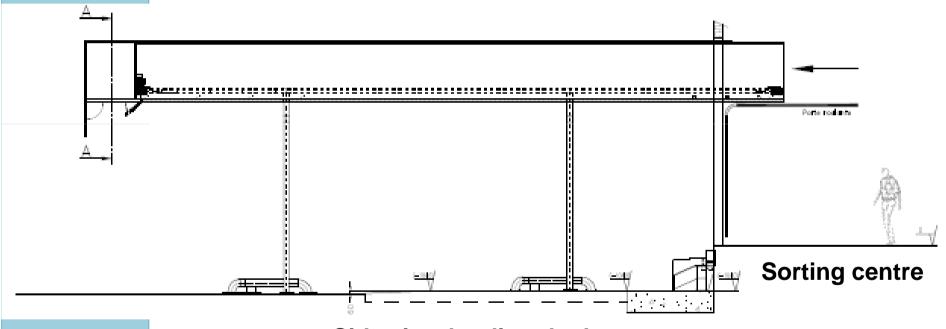
6. Driver takes off within 30 minutes







# The loading process is the last frontier in parcel handling and Ancra Systems now has an automated solution

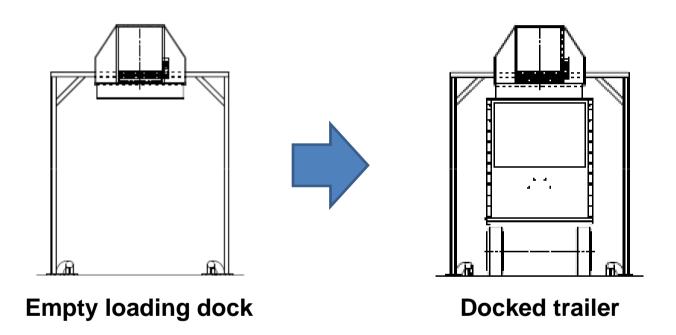


Side view loading dock





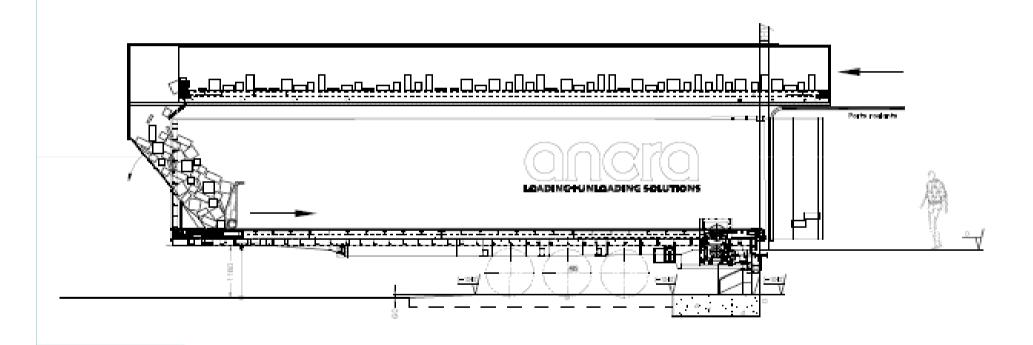
## Front view of the loading dock







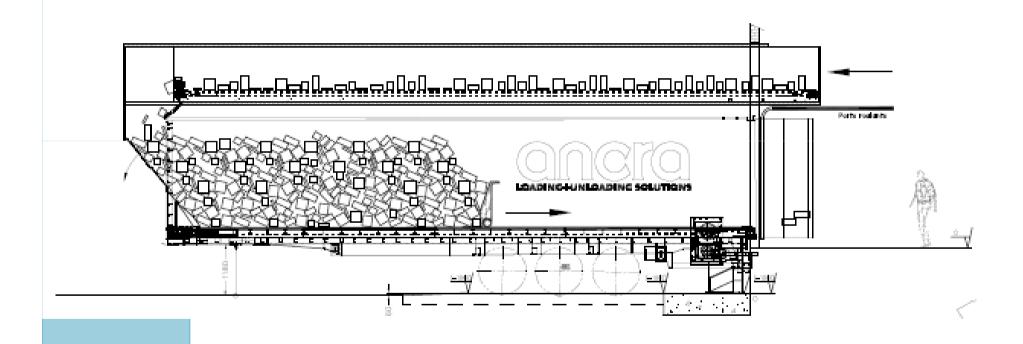
### **Loading process - I**







### **Loading process - II**







### **Loading process - III**





### Thank you for your attention!

Any questions?

